WIRE IDENTIFICATION	WIRE COLOUR	DESCRIPTION	CONDUCTOR SIZE
E	GREEN/YELLOW	SUPPLY EARTH	56/0.3 (4mm^2)
L1	BLACK	MAINS SUPPLY	56/0.3 (4mm^2)
L2	BLACK	MAINS SUPPLY	56/0.3 (4mm^2)
L3	BLACK	MAINS SUPPLY	56/0.3 (4mm^2)
N	BLACK	MAINS NEUTRAL	56/0.3 (4mm^2)
⏚	GREEN/YELLOW	CABINET EARTH	30/0.25 (1.5mm^2)
8	VIOLET	0V DC	16/0.2 (0.5mm^2)
24	PINK	+24V DC	16/0.2 (0.5mm^2)
ALL OTHER WIRES	BLACK	<3Amp	16/0.2 (0.5mm^2)
		>3Amp & <16Amp	30/0.25 (1.5mm^2)
		>16Amp	50/0.25 (2.5mm^2)

REVISION RECORD

ISSUE	DATE	DESCRIPTION OF CHANGES	DC	SEE PAGES	AUTHORITY	DRN
A	05/06/2020	FIRST RELEASE OF SCHNEIDER PLC / HMI BASED OFF DRG285 DRAWING		ALL	S. SMITH	OHD
B	13/11/2020	ADDED ACC112/29 Interface, Oscillating spray bar and ACC36, Fixed error in ambient sensor wiring, added ohm-meter and temperature retransmission, psu change		ALL	S. SMITH	OHD
C	02/02/2022	Canopy sensor changed, Corrected blower heater wire number, added Water Trough float SW, Scrubber flow meter, ACC112 relay, remote start/stop/pause/unpause & 2 button canopy added.	777	2,3,4,6,7,8,9,11	S. SMITH	OHD
D	04/01/2024	Accessories taken off main drawings, now shown on separate layouts. Arrangement of thermostats O/T1, O/T 2, O/T 7 and O/T 8 updated. Added new thermostat to count overtemp events on		ALL	S. SMITH	SQ
		heater blower. Added ELEC984 to replace 3 x ELEC147.1 on mains supply. Each heater mat now shown with built in thermostat. 4A MCB added for air saturater heater. Three pump option removed.				
E	01/07/2024	Pin connections updated on second PLCC017 card. Relays for peristaltic pumps now shown with ACC29 option only. Relay K25 removed, Run signal now goes to pin 18 on ACC112 plug - wire 265		2,3,7,8,9,13,18	S. SMITH	SQ
F	20/08/2024	Loads balanced across phases, cross references updated. ACC20 setup updated to include 2nd float switch and mechanical relay		ALL	S. SMITH	SQ
G	25/11/2024	Side heater mats now fitted as standard. Relay K4 moved to switch additional mats for ACC47 Rapid Transition.		3,17	S. SMITH	SQ
H	10/12/2024	Ethernet/Serial port functions updated		5,6,7	S. SMITH	SQ
I	18/04/2025	Added 25A 3 pole MCB after RCD. Heater mats layout updated. Separate 24v / 0v feeds shown for humidity sensor.		2,3,4	S. SMITH	SQ
J	15/09/2025	Various sheet references corrected. Mechanical relays all now shown same orientation. Added O/T 12.		ALL		SQ
K	23/12/2025	Note added stating that 5 core cable may have numbered or coloured cores. Colours added to cable idents. Salt solution consumption sensor ACC102 return signal wire colour corrected to black.		2, 7	S. SMITH	MW
L	06/08/2026	Table 1 added to instruct which devices are to be used concerning model and IEC / UL compliance		2, 3, 11, 13	S. SMITH	MW
M	07/09/2026	MCB F8 changed to MCB8, PLC expansion modules redefined as unique multiples. 24V termination removed from PLCA007-NC, compressed air isolator for relay bridge cover added.		3, 6, 7, 8, 9, 21	S. SMITH	MW
N	05/11/2026	80 °C salt spray accessory (Y60 and Y61) & Vent ACC137 Option (Y63) added. HMI screen and back box PLCC008 and PLCC009 renamed to PLCC025		4, 5, 14, 26		MW

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KEY TO MODELS COVERED

CC450ip	B	CC2600ip	F		
CC1000ip	C	AT1300	G		J
CC2000ip	D	AT2600	H		K
CC1300ip	E				L

TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	1 of 26	REVISION TABLE

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MW	-	05/11/2026

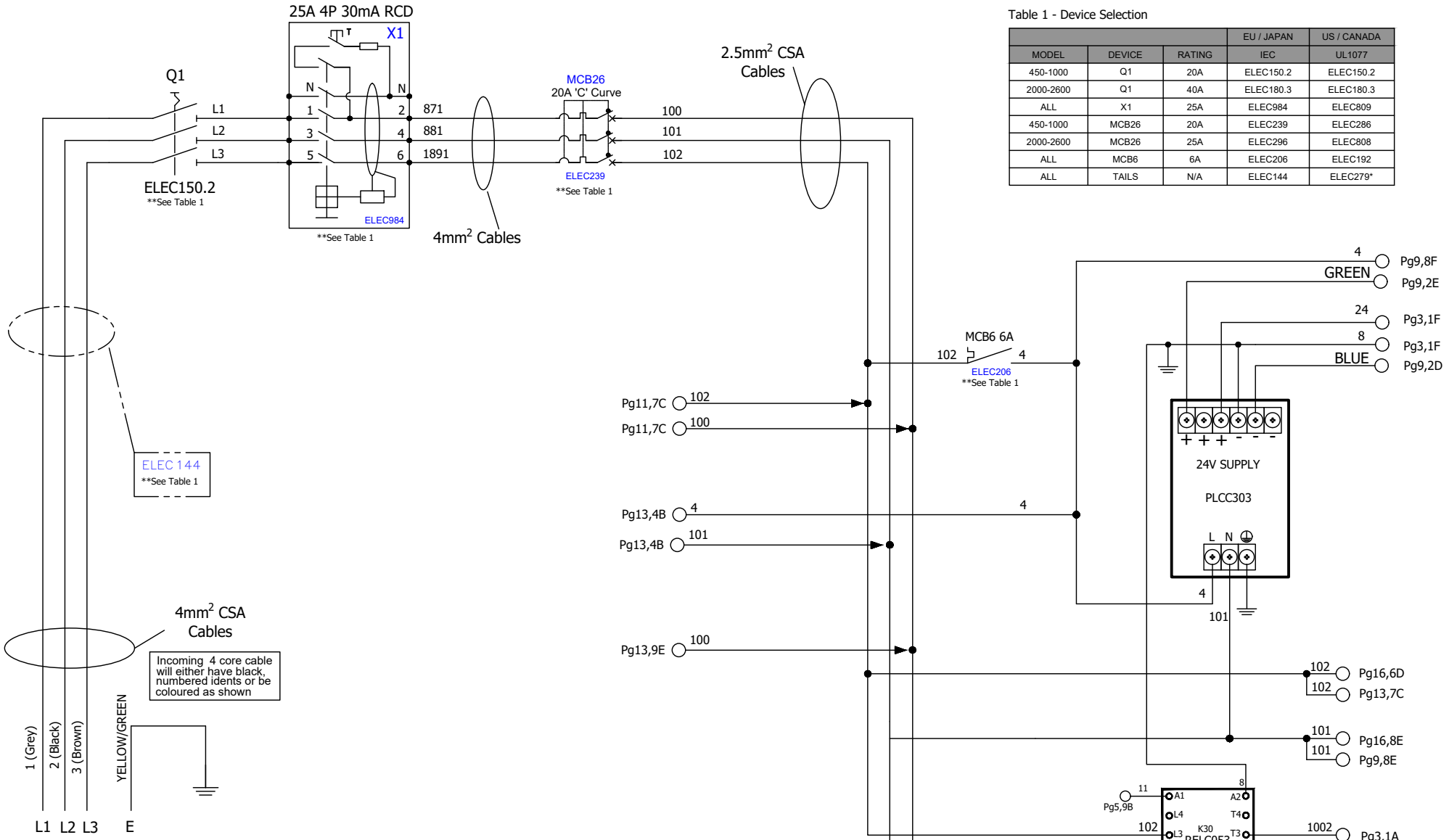


Table 1 - Device Selection

			EU / JAPAN	US / CANADA
MODEL	DEVICE	RATING	IEC	UL1077
450-1000	Q1	20A	ELEC150.2	ELEC150.2
2000-2600	Q1	40A	ELEC180.3	ELEC180.3
ALL	X1	25A	ELEC984	ELEC809
450-1000	MCB26	20A	ELEC239	ELEC286
2000-2600	MCB26	25A	ELEC296	ELEC808
ALL	MCB6	6A	ELEC206	ELEC192
ALL	TAILS	N/A	ELEC144	ELEC279*

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CC1300ip	E				L

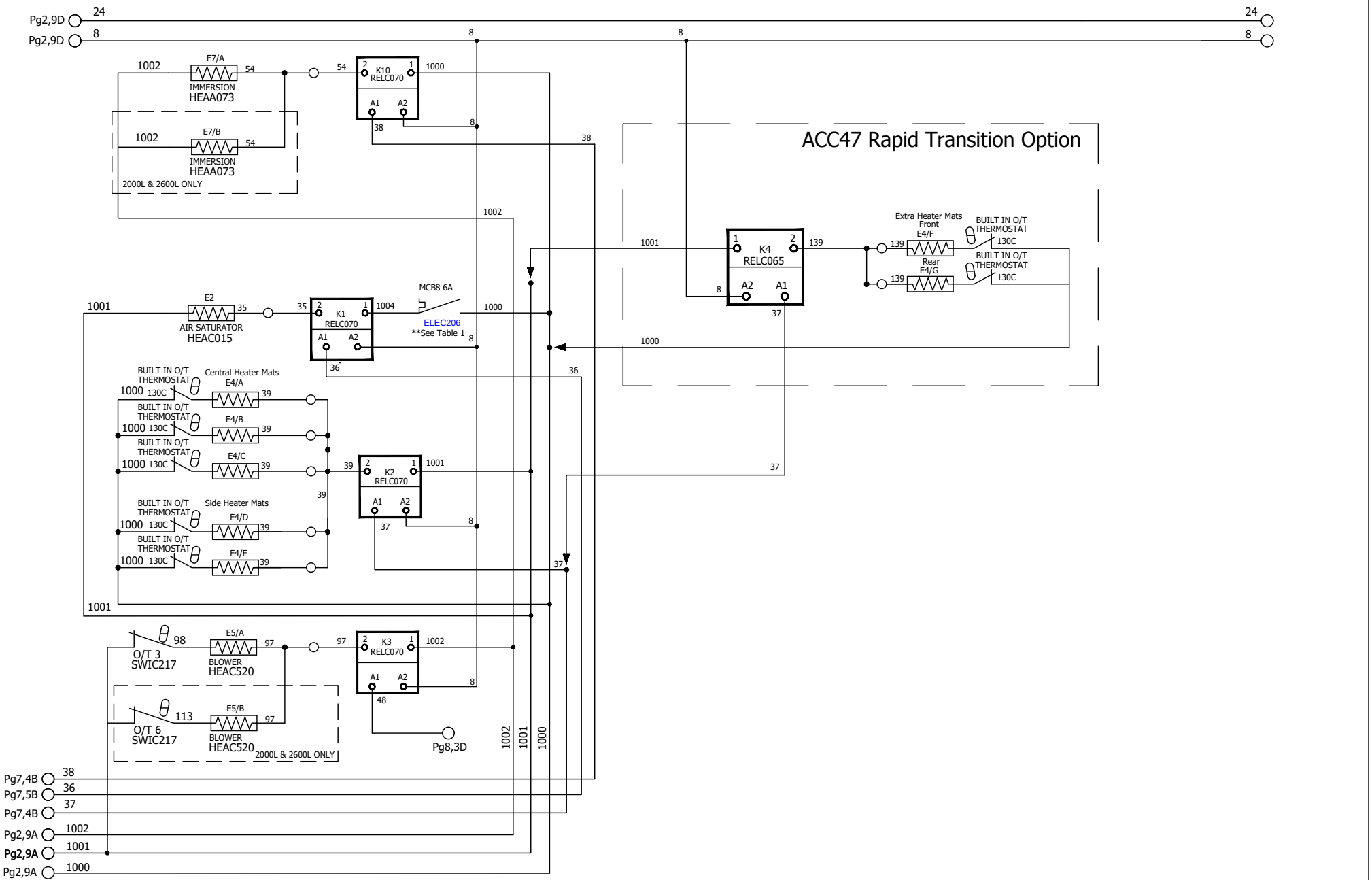
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	2 of 26	POWER MANAGEMENT

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1	2	3	4	5	6	7	8	9

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CC450ip	B	CC2600ip	F			
CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

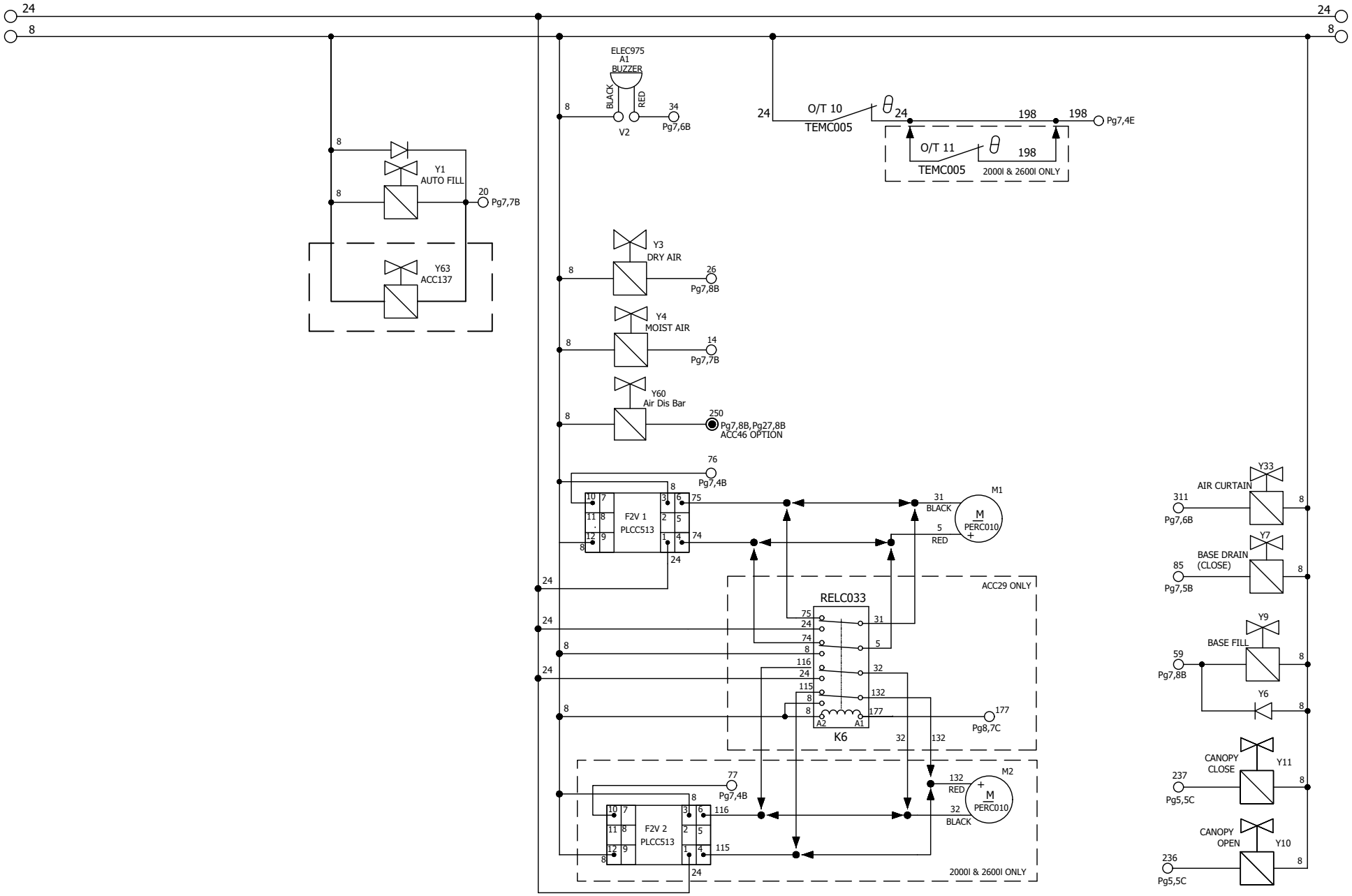
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	3 of 26	HEATERS

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KEY TO MODELS COVERED

CC450ip	B	CC2600ip	F		
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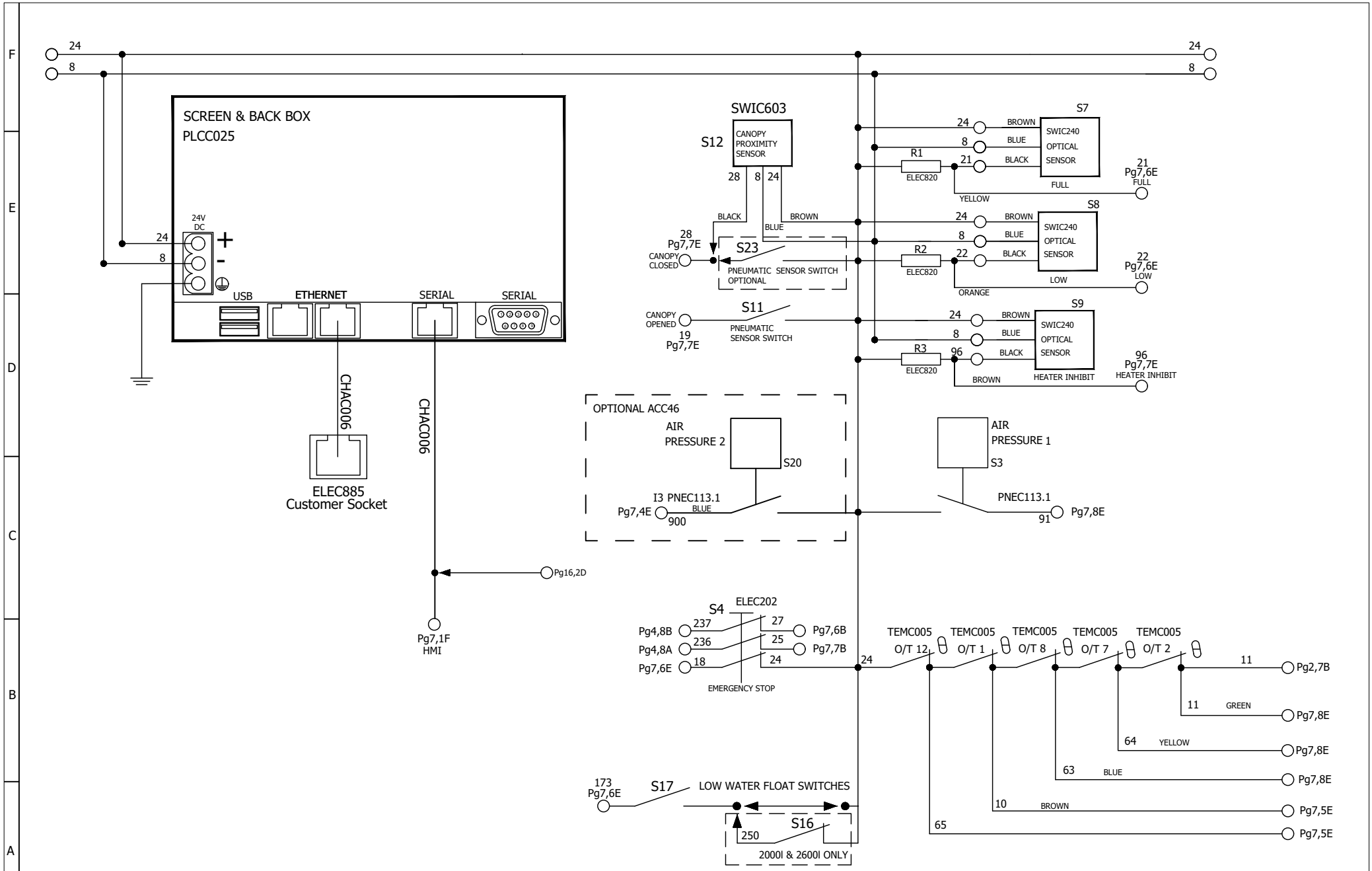
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	4 of 26	OUTPUTS

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MW	-	05/11/2026



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CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

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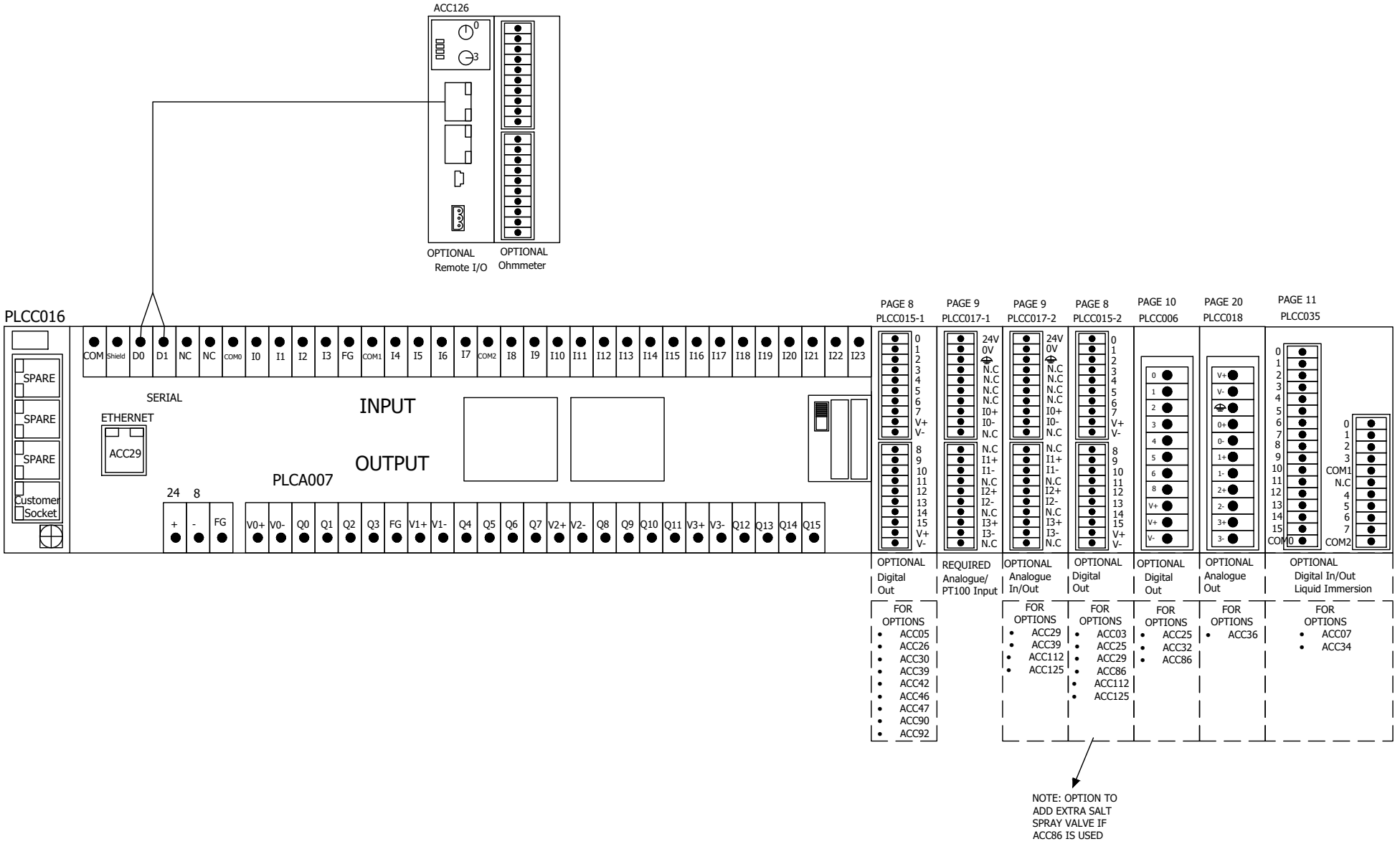
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WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	5 of 26	INPUTS

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CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

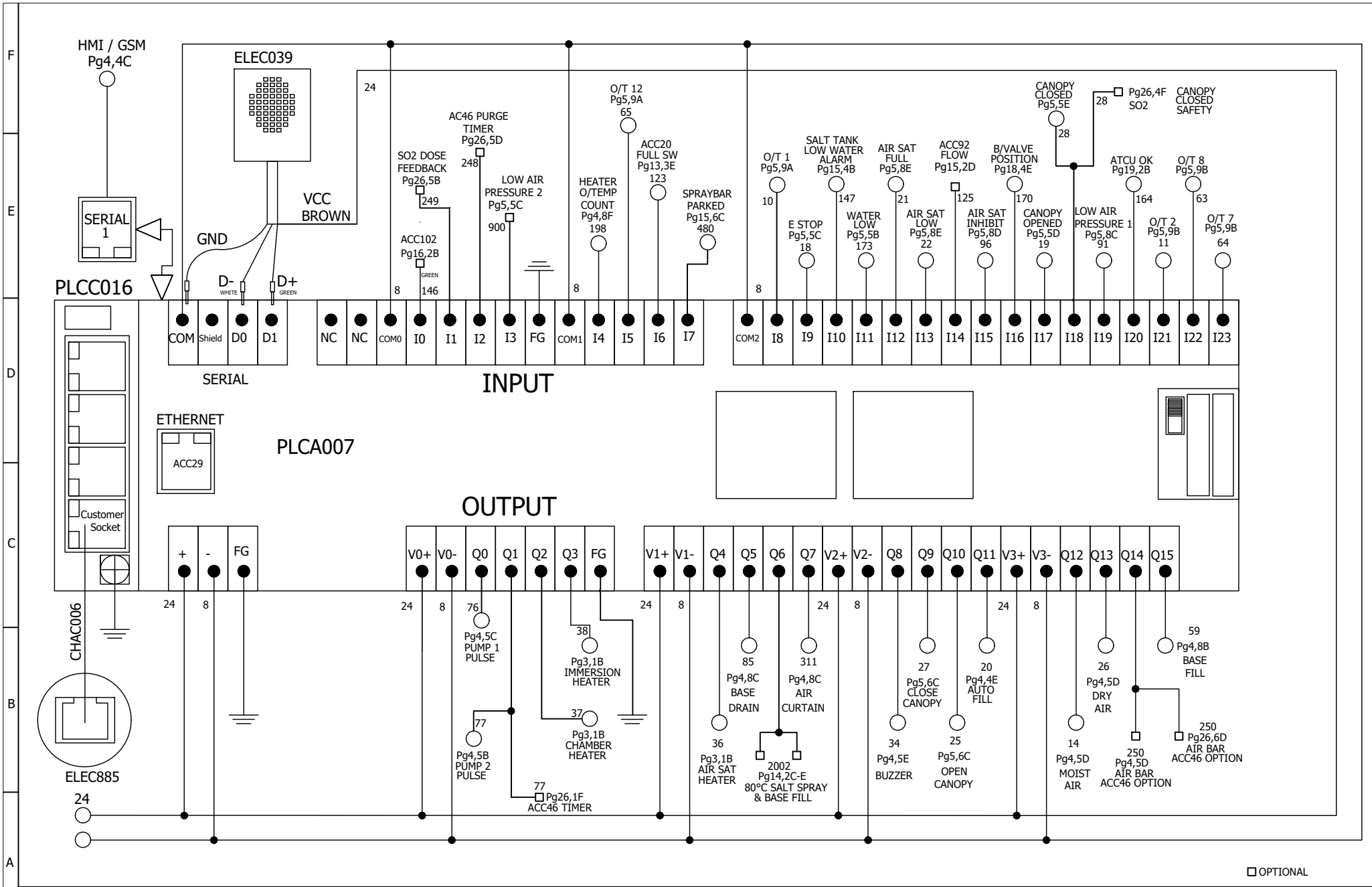
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	6 of 26	PLC CARD LAYOUT

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CC450ip	B	CC2600ip	F			
CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

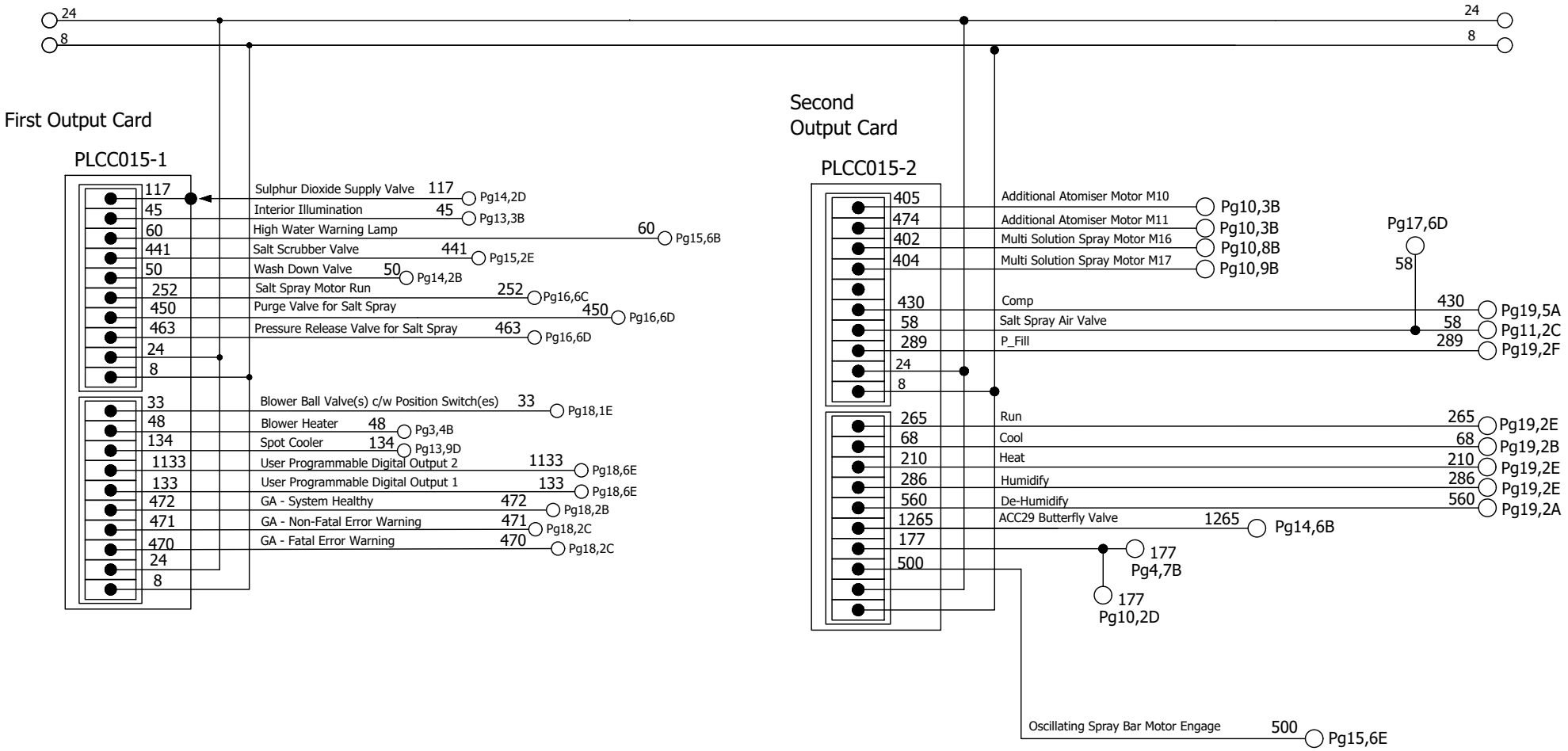
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	7 of 26	PLC WIRING

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KEY TO MODELS COVERED

CC450ip	B	CC2600ip	F		
CC1000ip	C	AT1300	G		J
CC2000ip	D	AT2600	H		K
CC1300ip	E				L

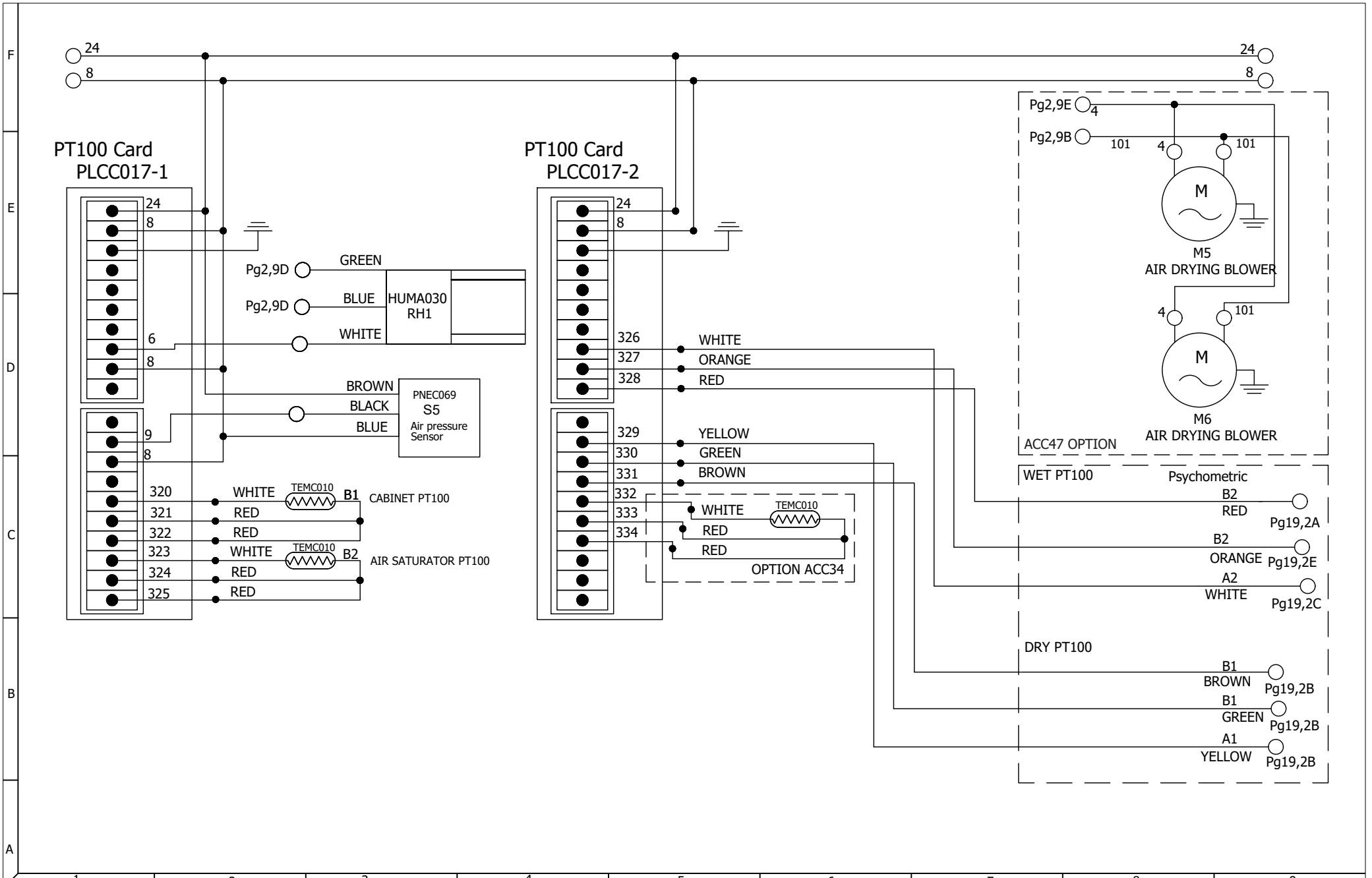
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	8 of 26	OPTIONAL OUTPUTS

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MW	-	05/11/2026



1	2	3	4	5	6	7	8	9

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KEY TO MODELS COVERED

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CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

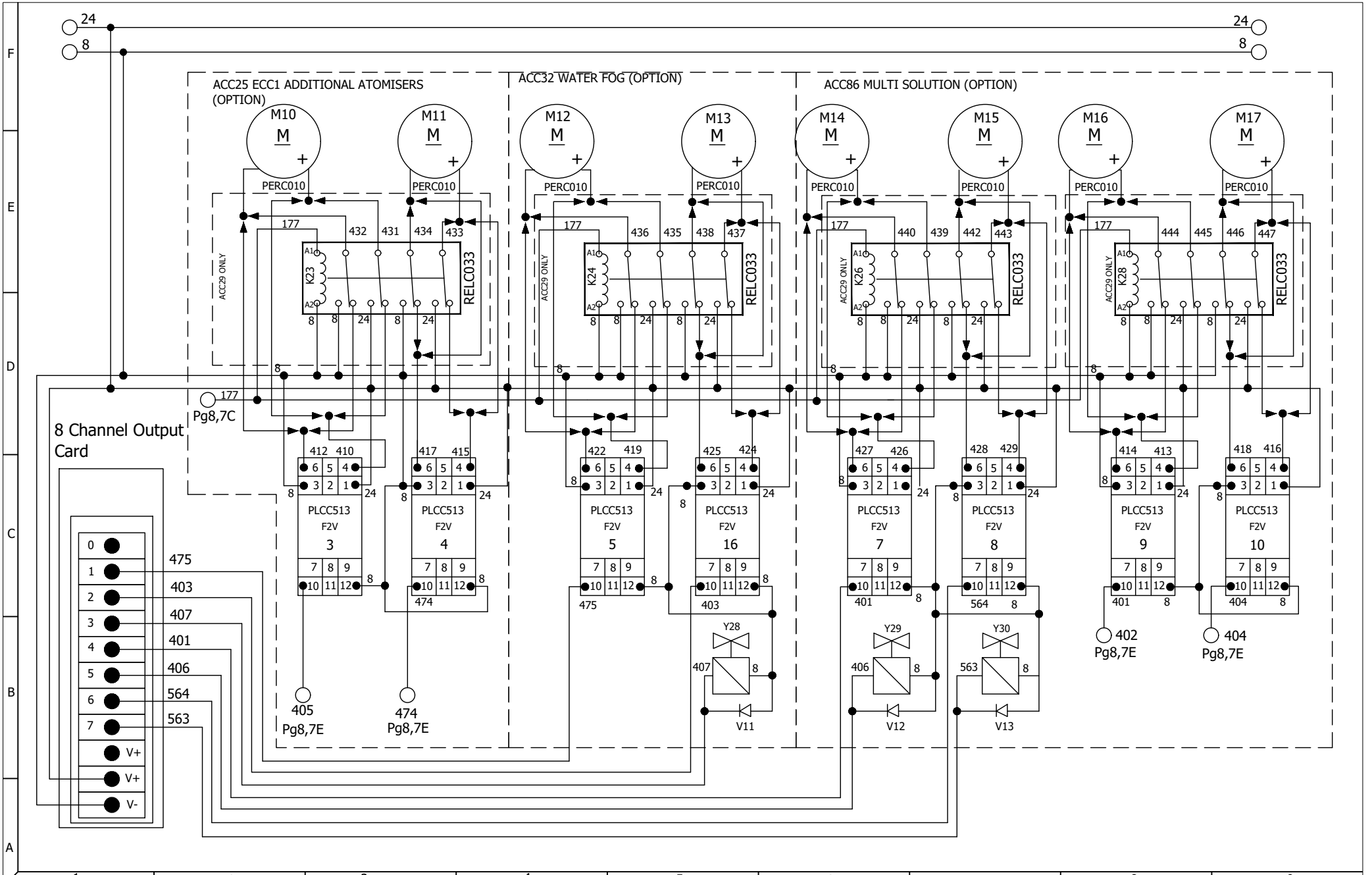
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	9 of 26	ANALOGUE INPUTS ANALOGUE OUTPUTS

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CC1000ip	C	AT1300	G			J
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CC1300ip	E					L

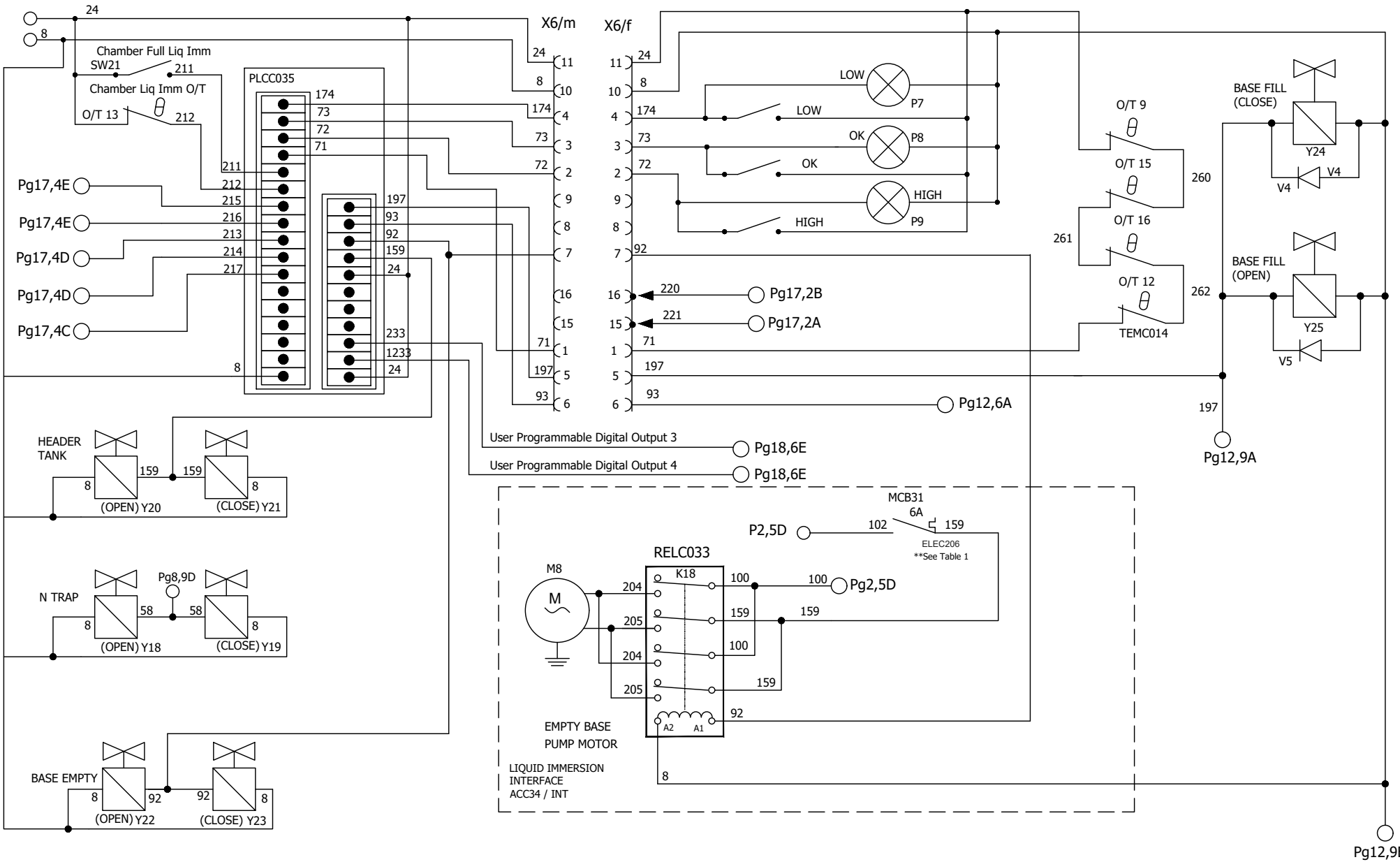
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	10 of 26	ADDITIONAL PUMPS

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KEY TO MODELS COVERED

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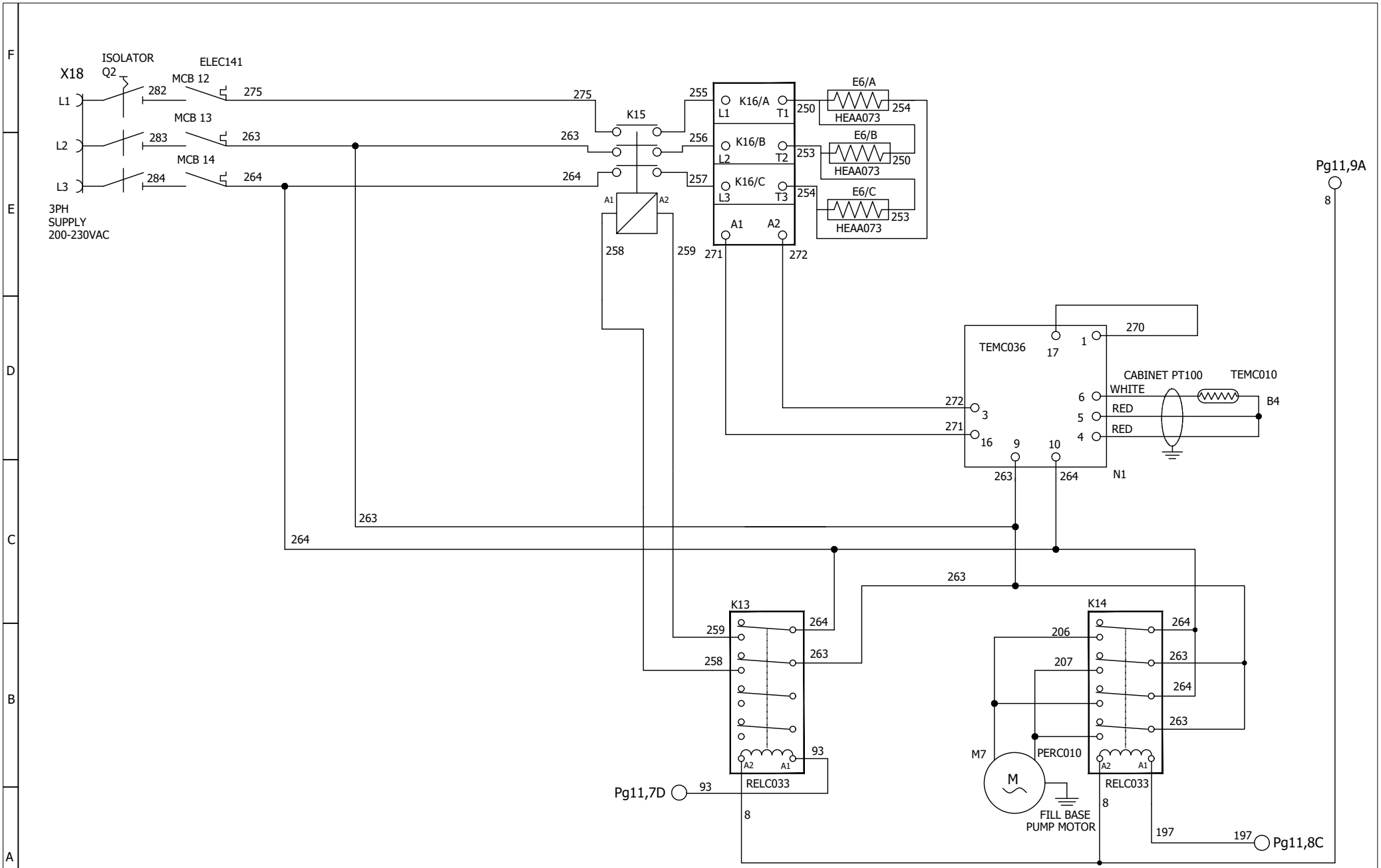
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	11 of 26	LIQUID IMMERSION RESERVOIR(OPTION)

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MW	-	05/11/2026



1	2		3			4	5	6	7	8	9

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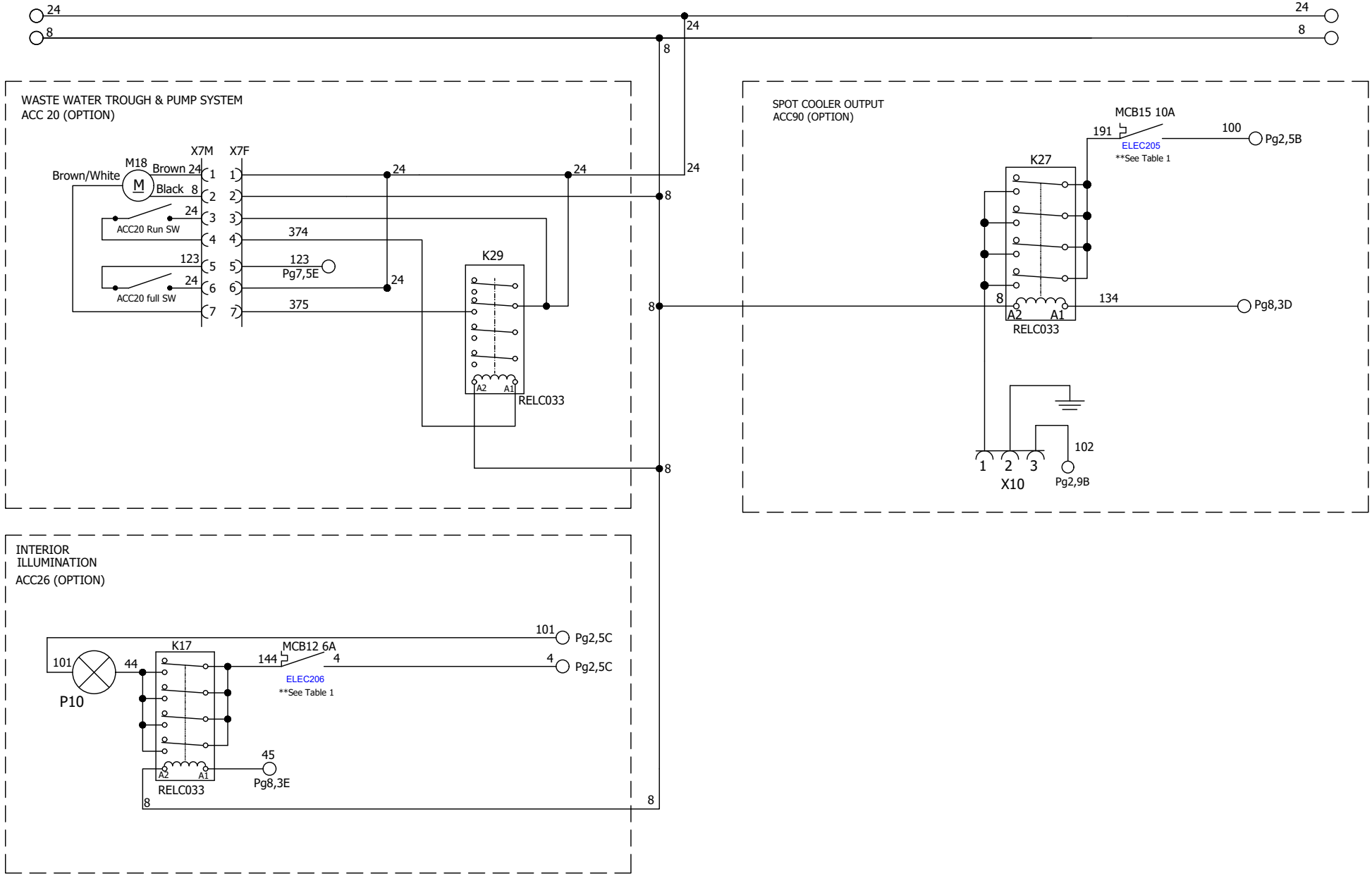
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WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	12 of 26	LIQUID IMMERSION RESERVOIR(OPTION)

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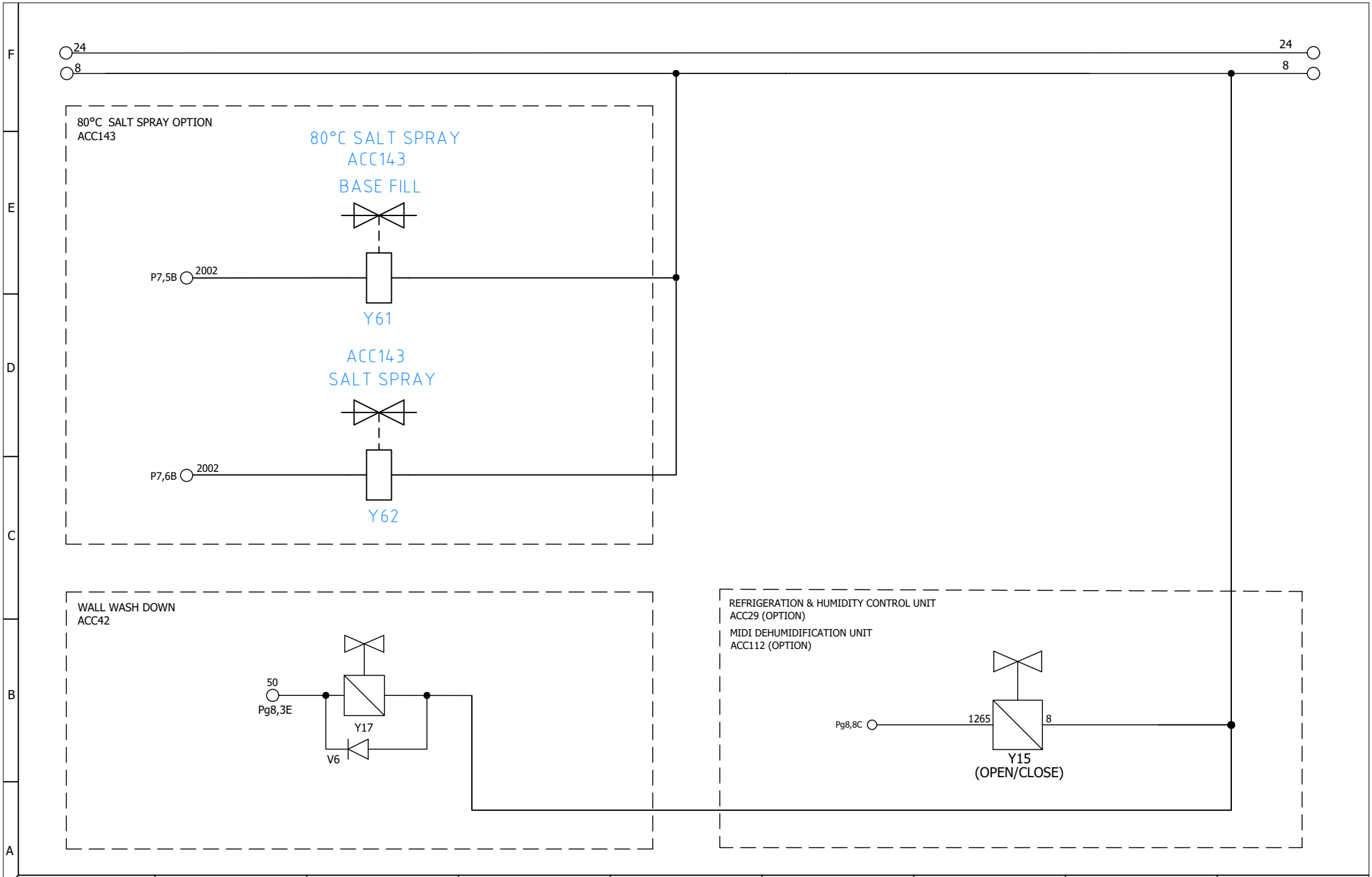
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	13 of 26	ACCESSORIES

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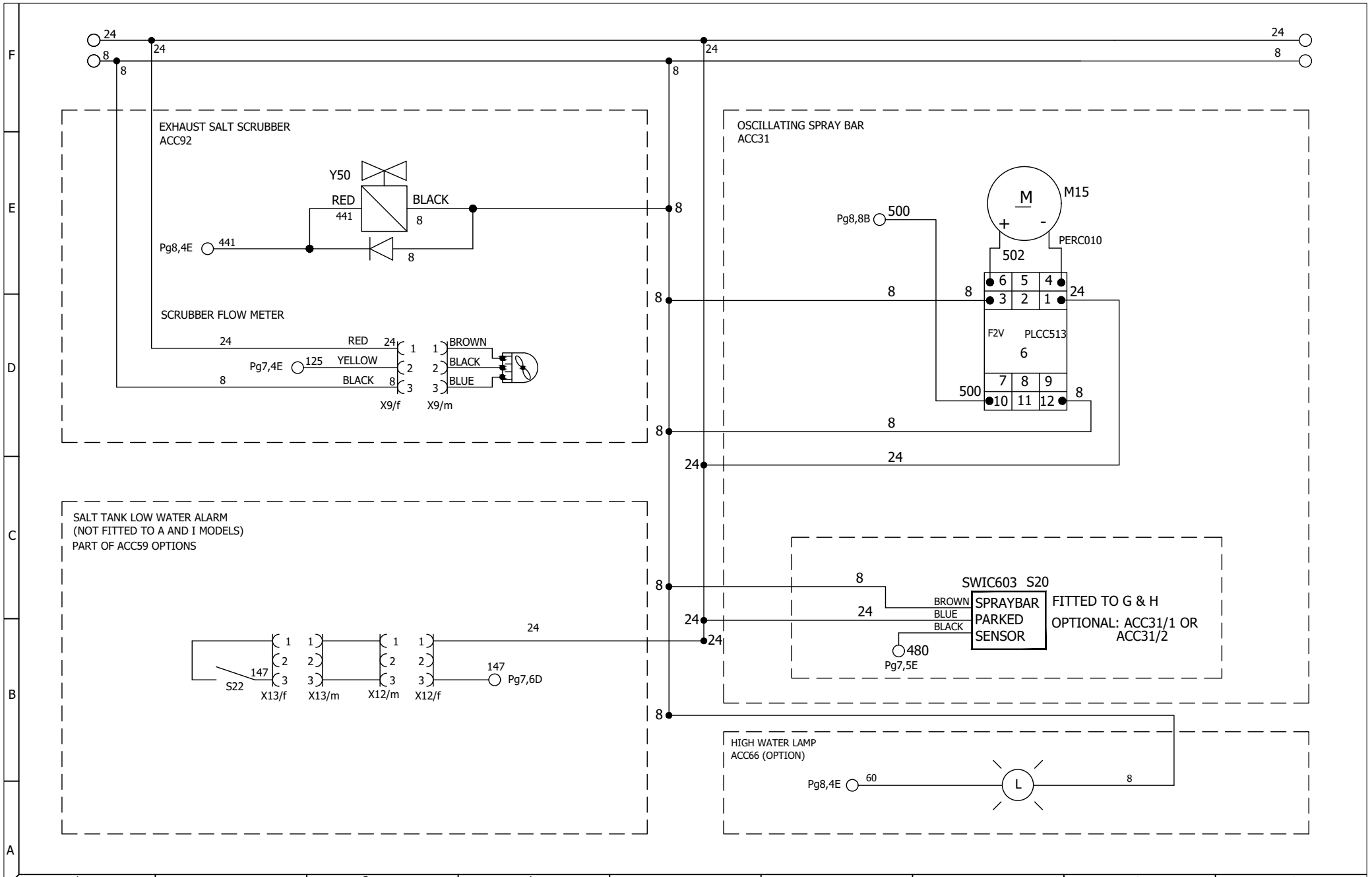
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PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	14 of 26	ACCESSORIES

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CC450ip	B	CC2600ip	F		
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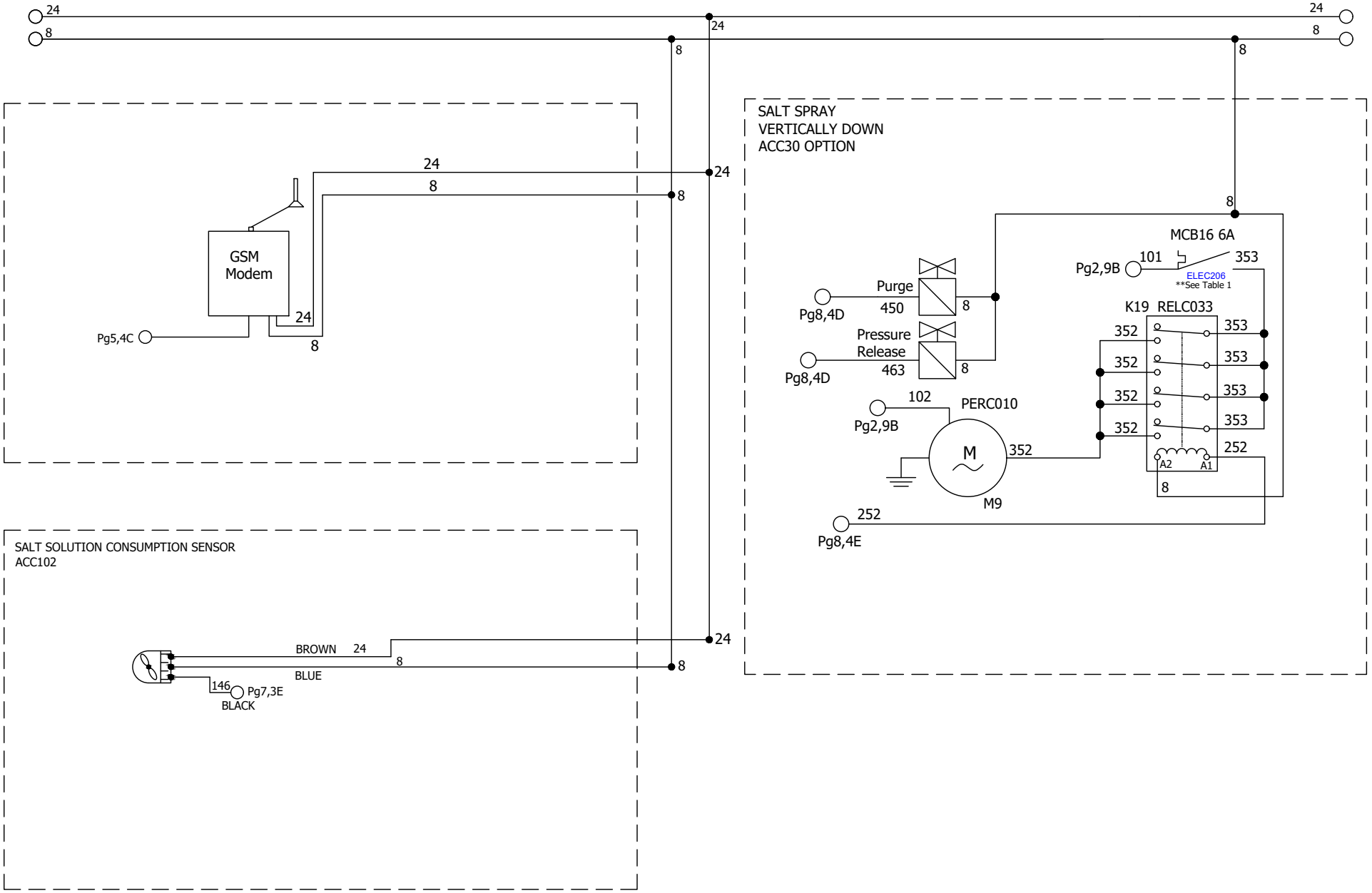
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WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	15 of 26	ACCESSORIES

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CC450ip	B	CC2600ip	F			
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CC1300ip	E					L

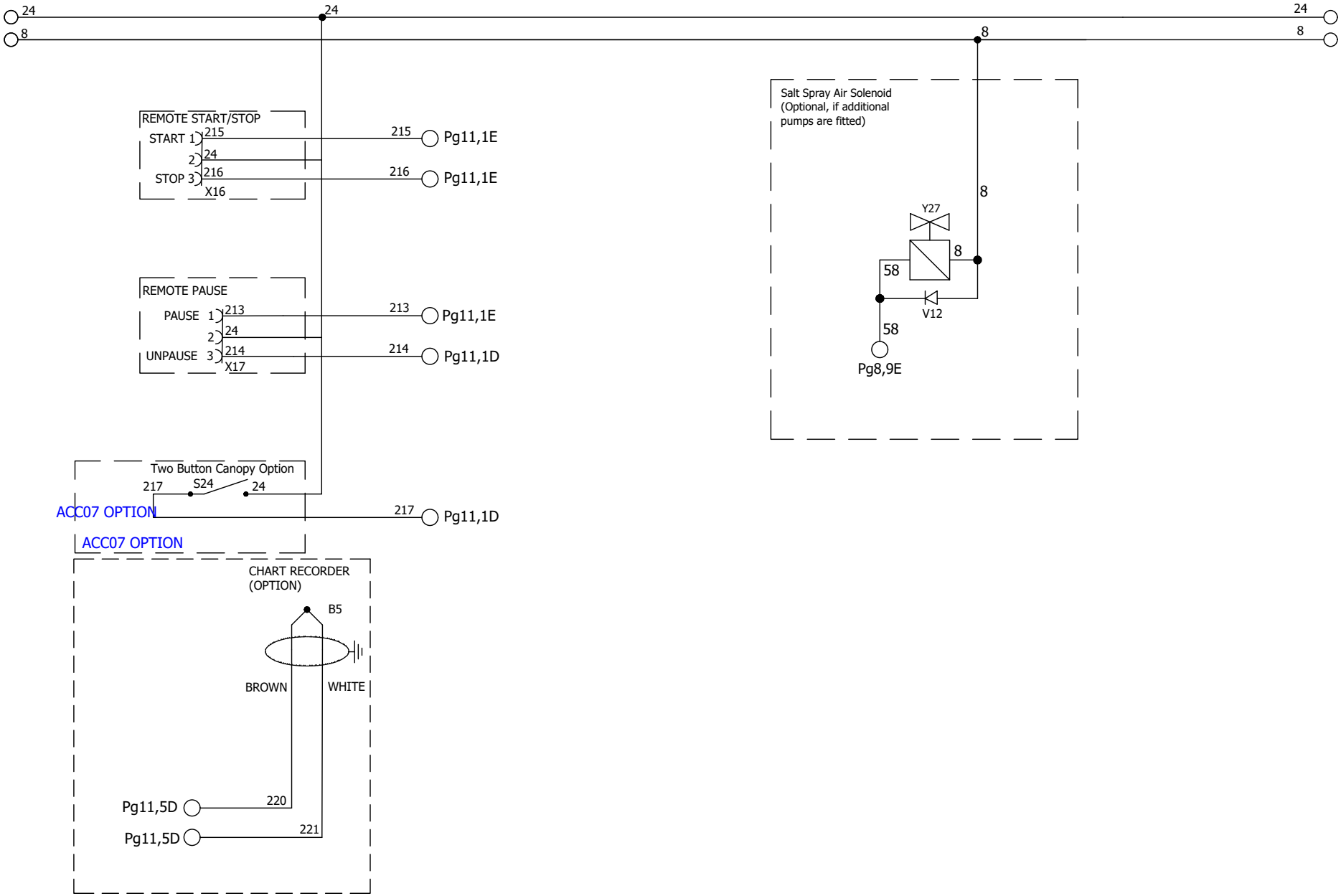
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PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	16 of 26	ACCESSORIES

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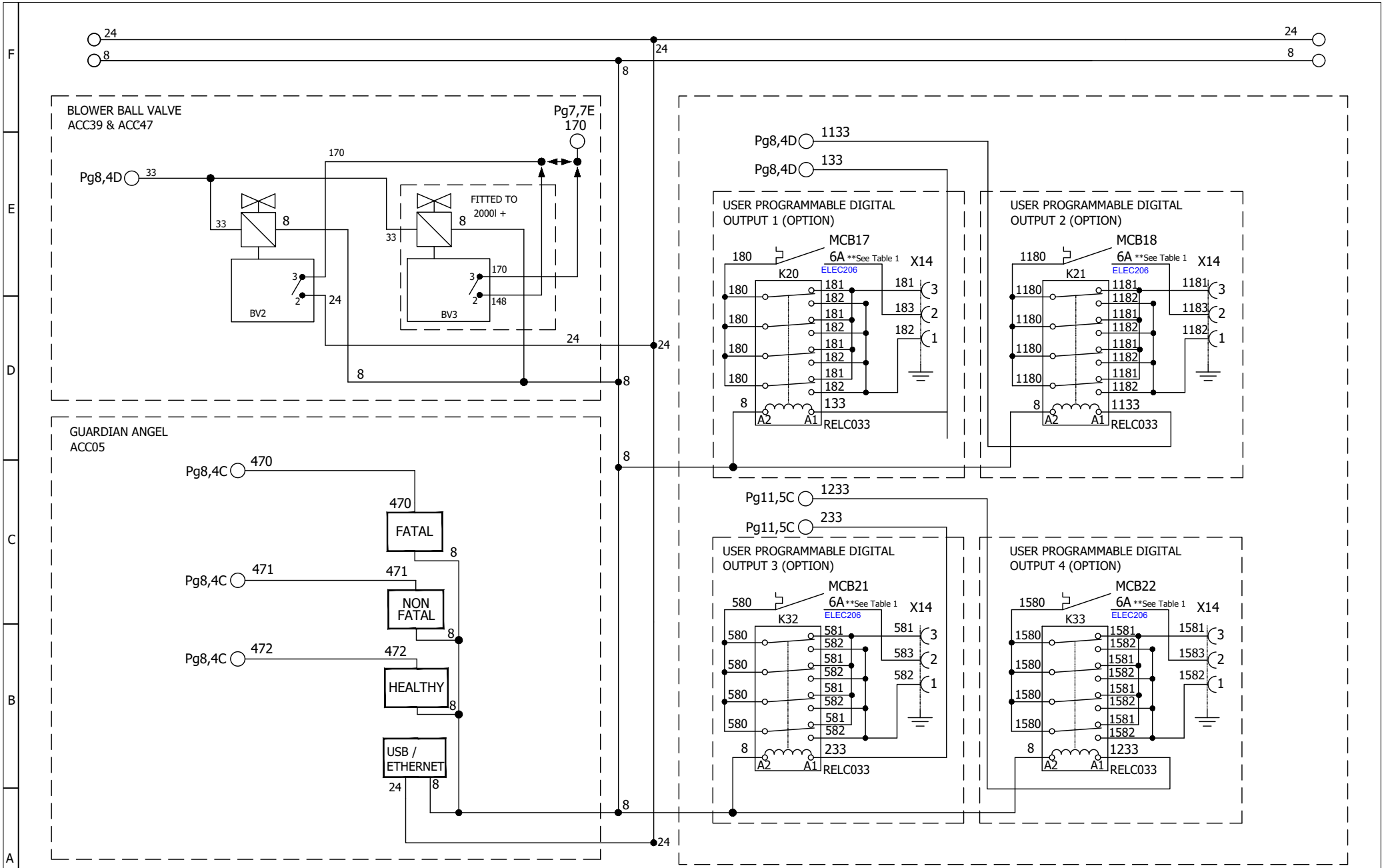
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	17 of 26	LIQUID IMMERSION (ADDITIONAL OPTIONS)

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KEY TO MODELS COVERED											
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CC1000ip	C	AT1300	G		J						
CC2000ip	D	AT2600	H		K						
CC1300ip	E				L						

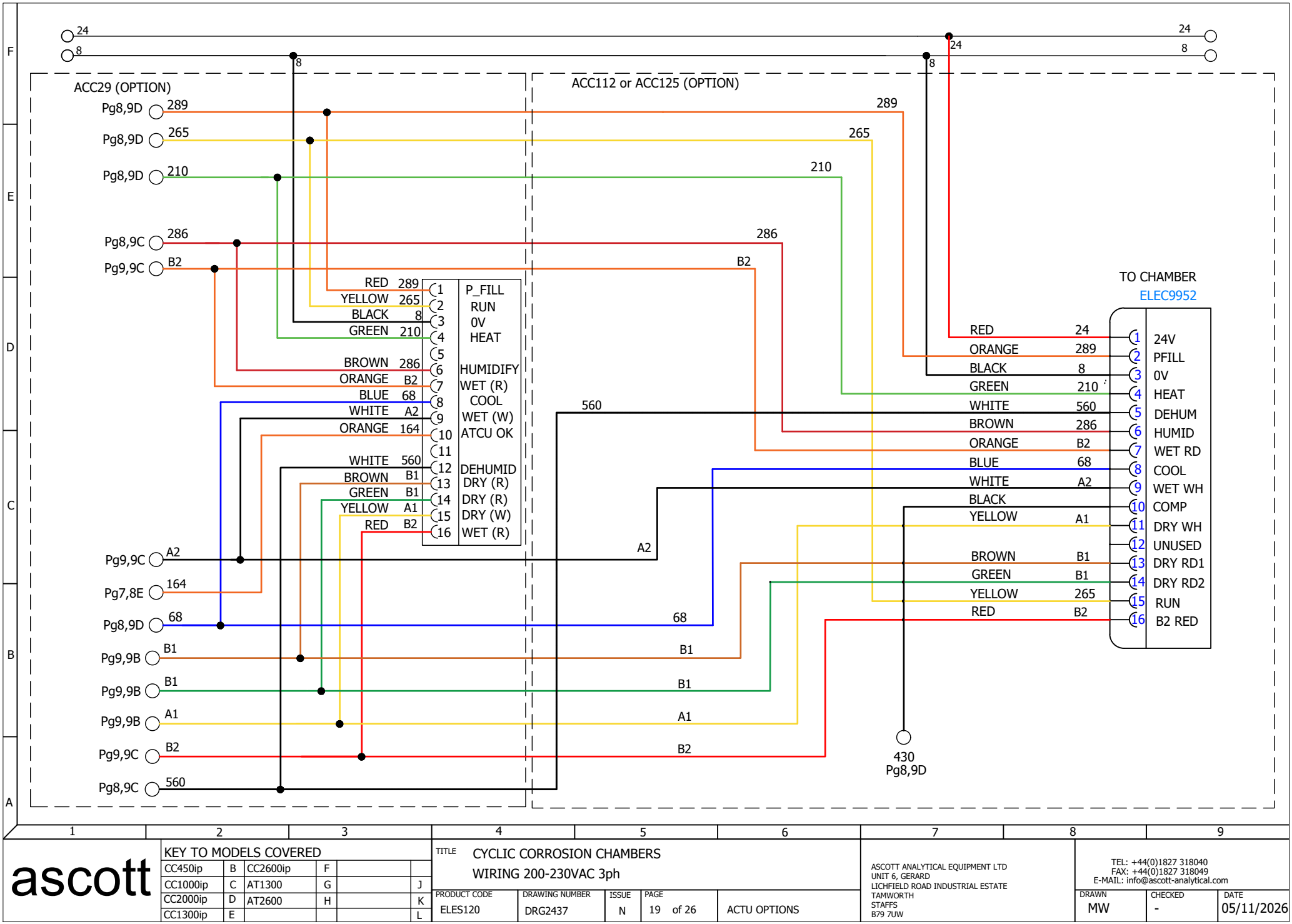
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	18 of 26	ACCESSORIES

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KEY TO MODELS COVERED						
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CC1000ip	C	AT1300	G			J
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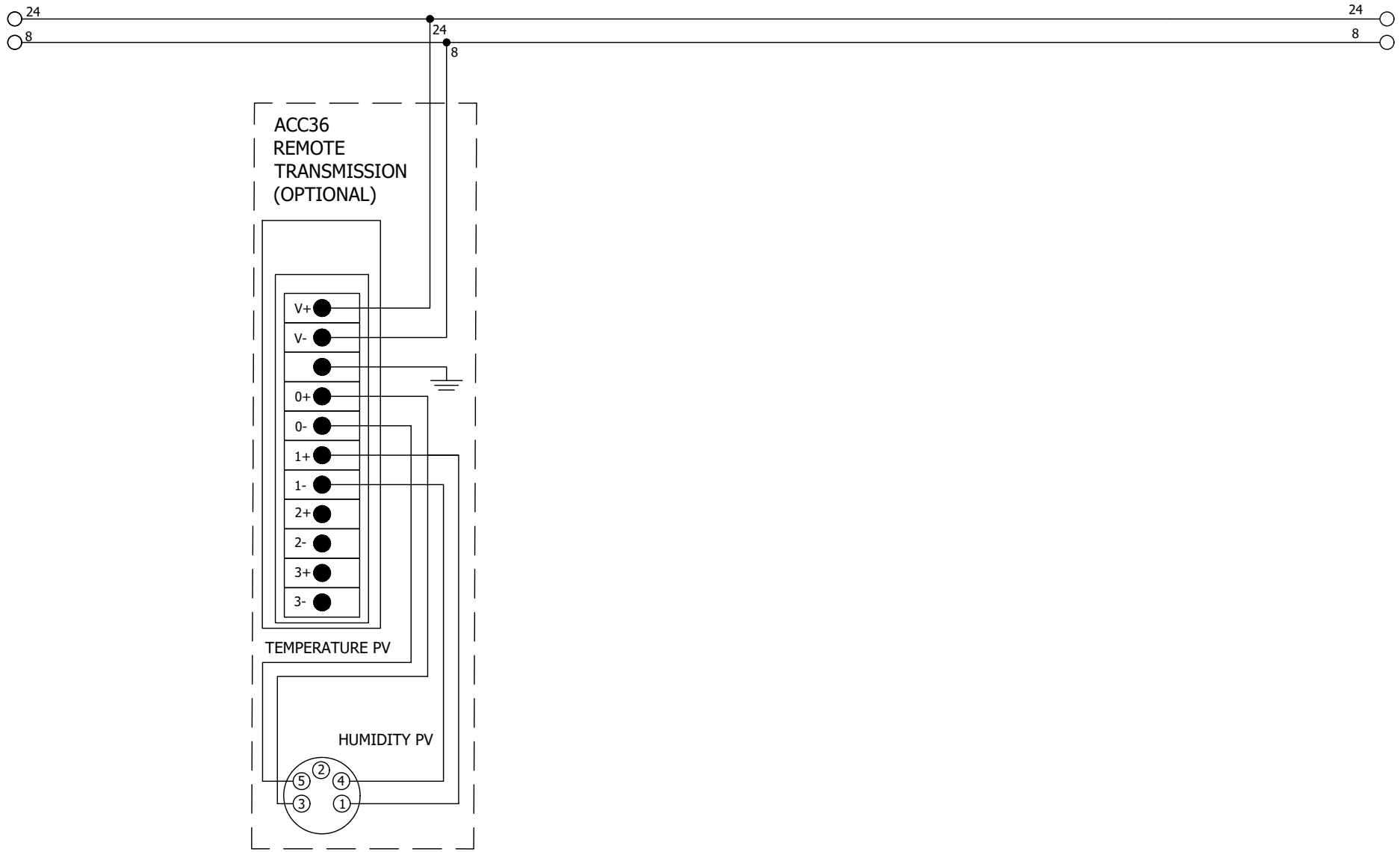
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	19 of 26	ACTU OPTIONS

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CC450ip	B	CC2600ip	F		
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CC2000ip	D	AT2600	H		K
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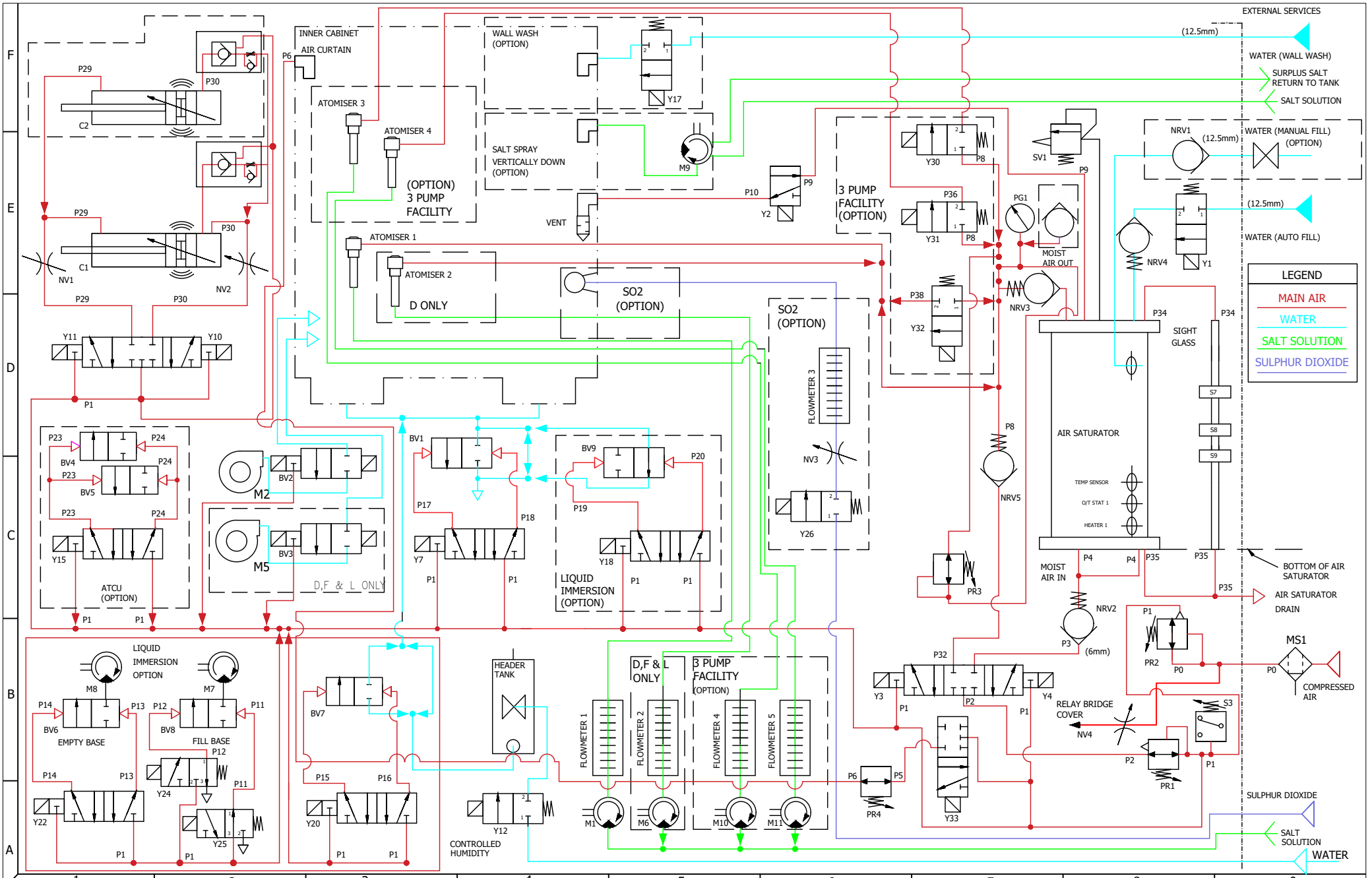
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	20 of 26	ANALOGUE INPUT / OUTPUT OPTIONS

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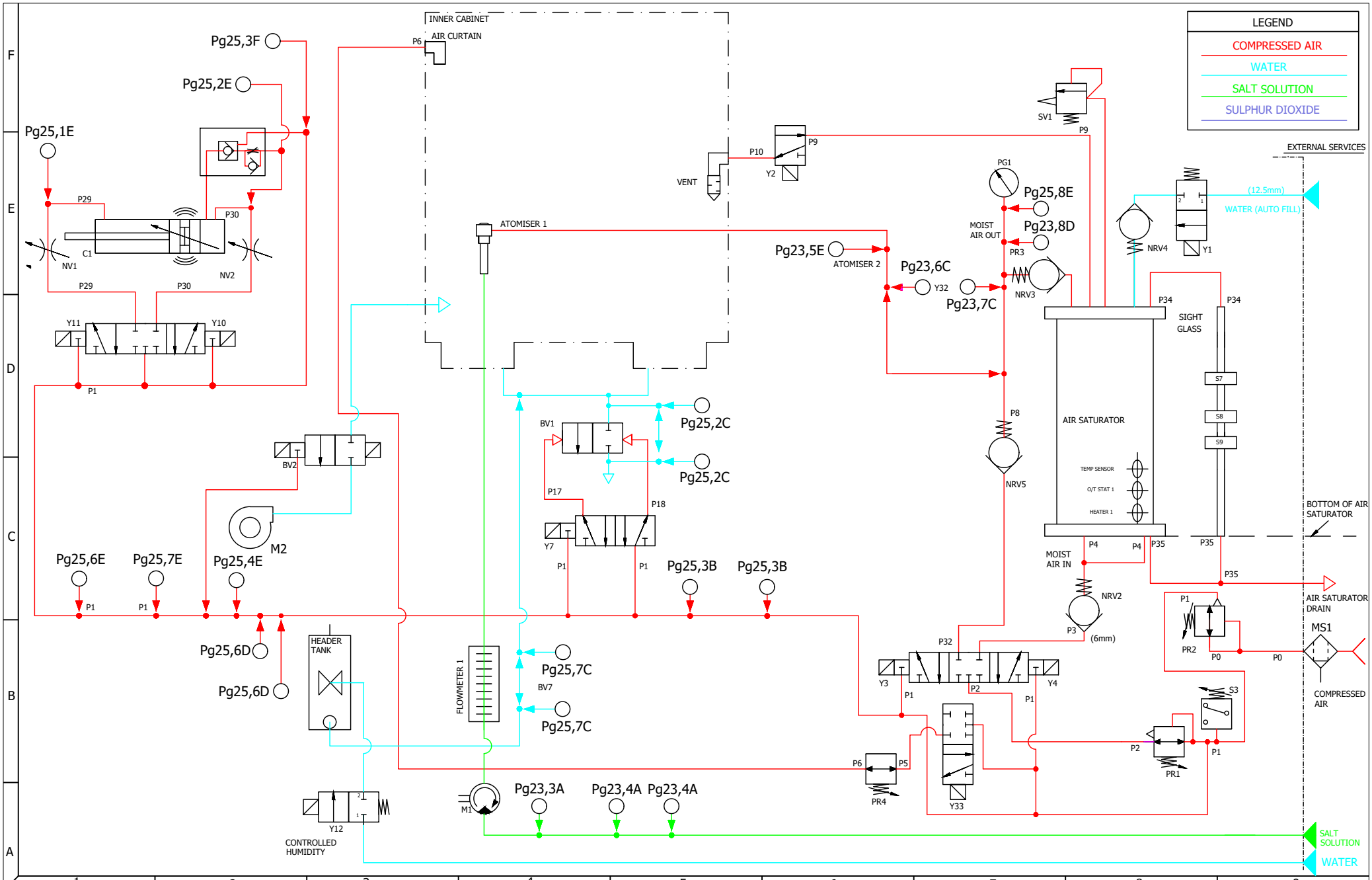
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	21 of 26	PNEUMATIC

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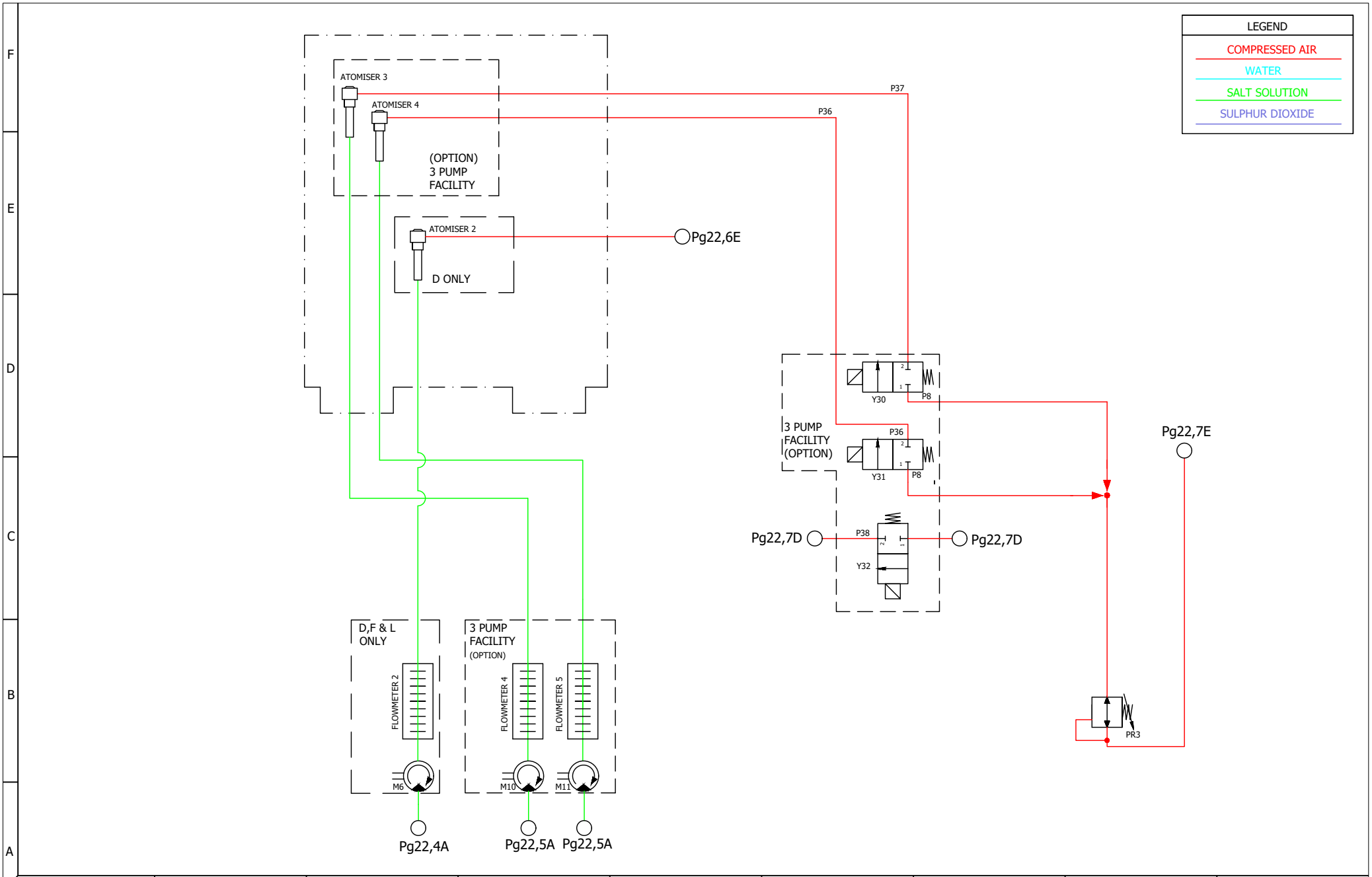
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	22 of 26	PNEUMATIC (STANDARD ITEMS)

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CC450ip	B	CC2600ip	F					
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CC1300ip	E					L		

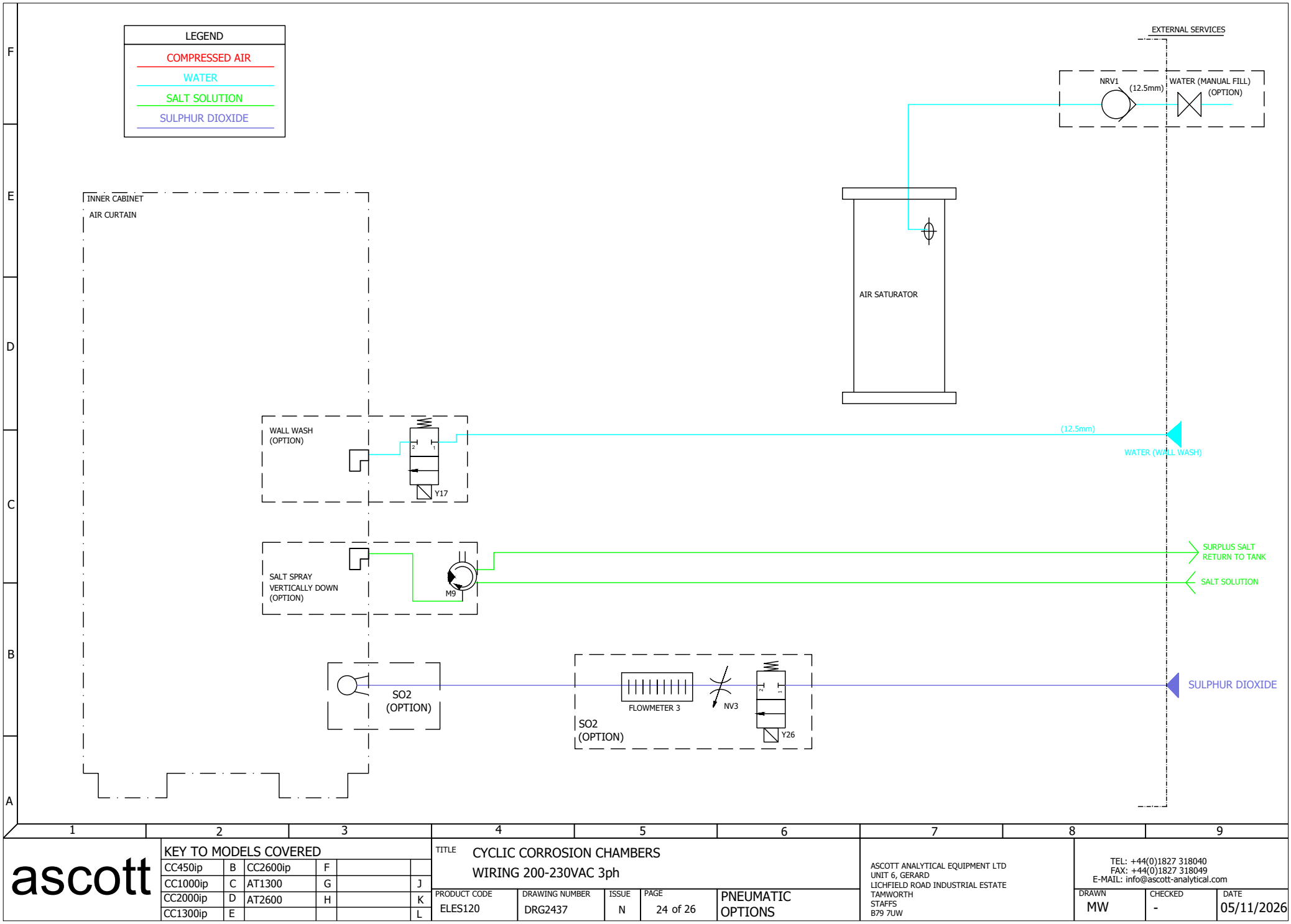
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	23 of 26	PNEUMATIC (ATOMISERS 2, 3 & 4)

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CC1000ip	C	AT1300	G			J
CC2000ip	D	AT2600	H			K
CC1300ip	E					L

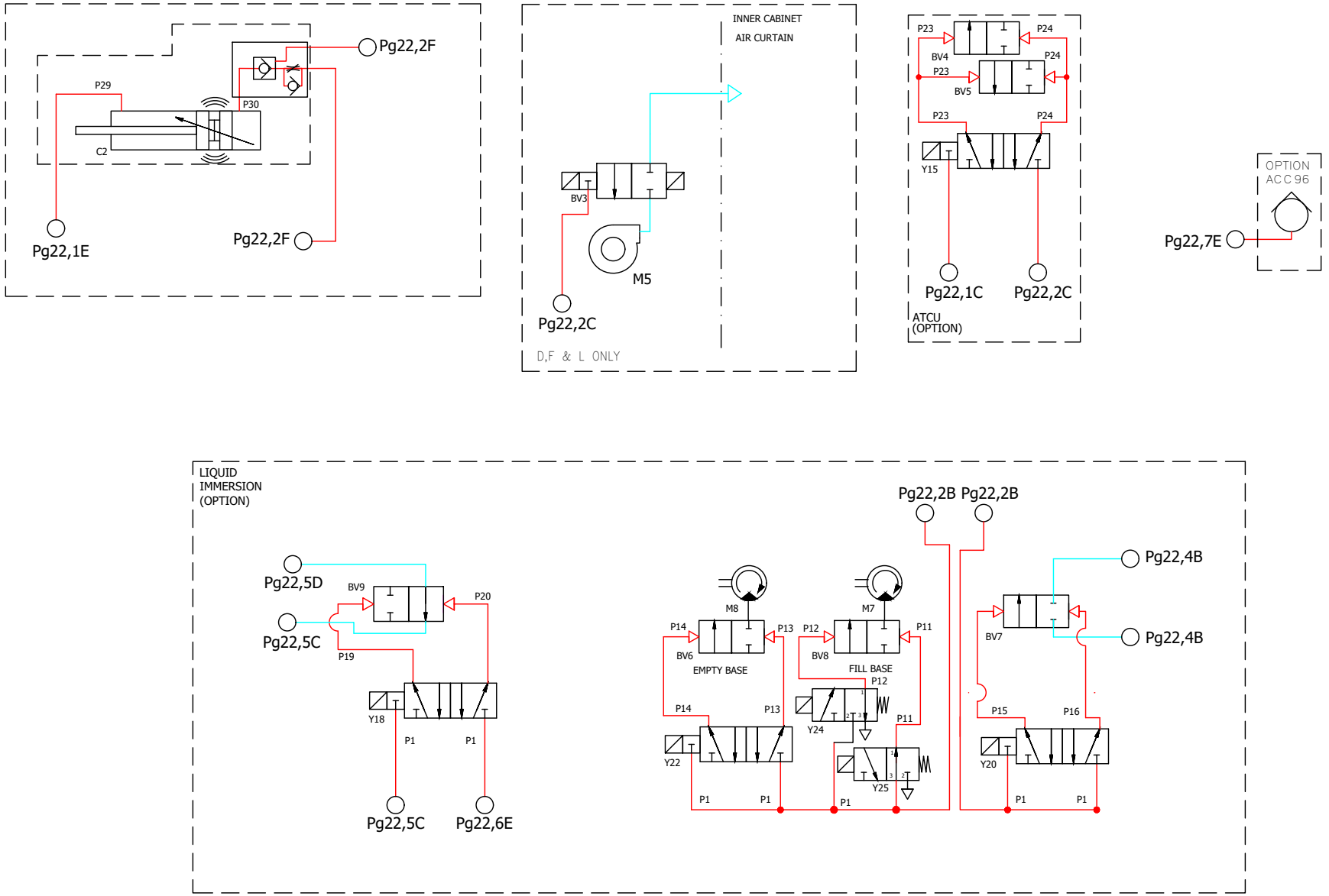
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	24 of 26	PNEUMATIC OPTIONS

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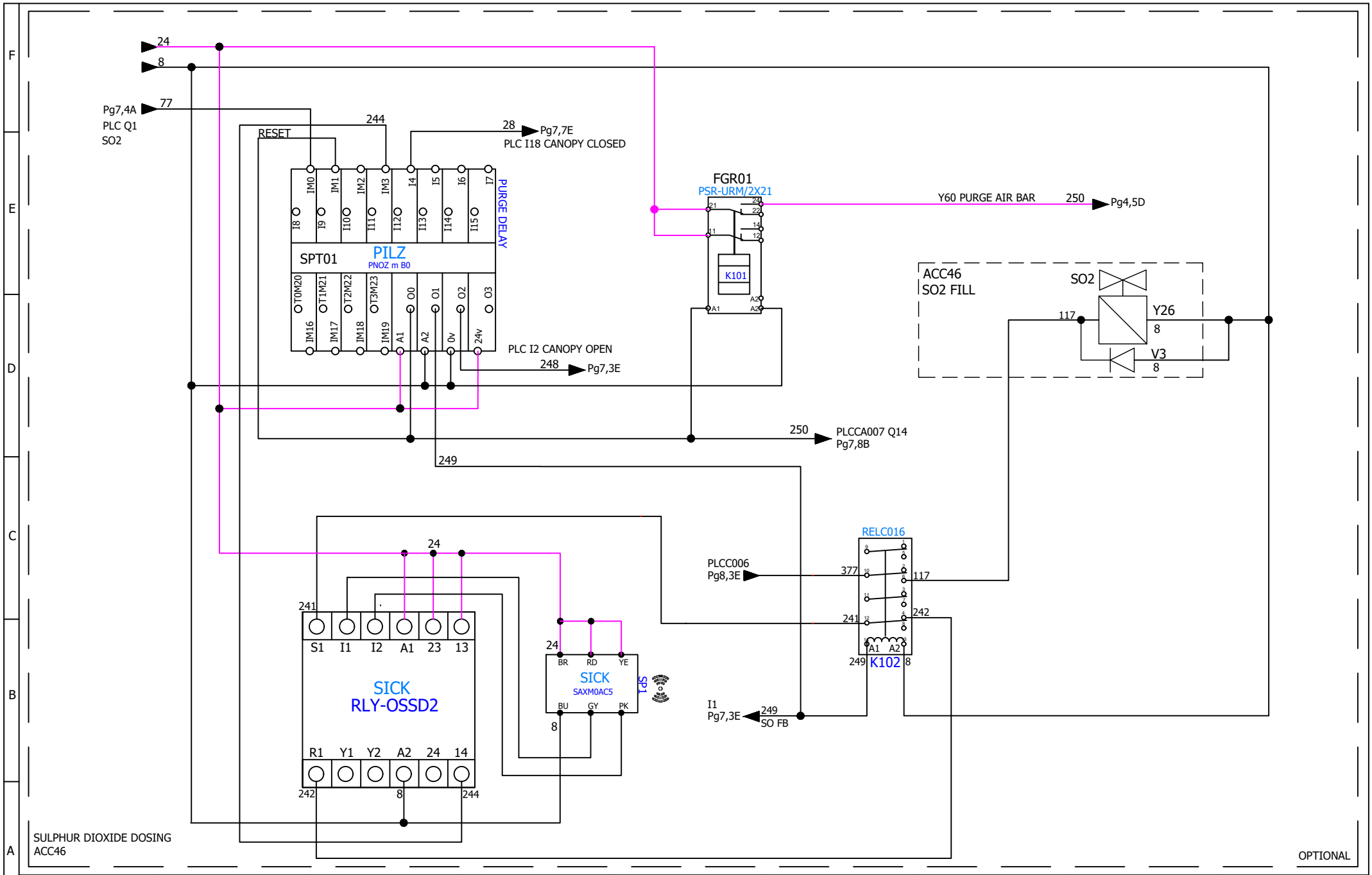
TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	25 of 26	PNEUMATIC OPTIONS

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CC2000ip	D	AT2600	H		L
CC1300ip	E				

TITLE: CYCLIC CORROSION CHAMBERS
WIRING 200-230VAC 3ph

PRODUCT CODE	DRAWING NUMBER	ISSUE	PAGE	
ELES120	DRG2437	N	26 of 26	INPUTS

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